



Lilly-Ram Chemical Company, LLC  
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UV Marine Clear gelcoat is an Isophthalic Acid /Neopentyl Glycol derived polymerblend specifically designed to be MACT compliant for the marine industry. The gelcoat is Acrylic Modified and U.V. Stabilized for optimum weathering and U.V. Resistance.

**FEATURES**

- MACT Compliant
- Isophthalic Acid derived
- Neopentyl Glycol derived
- Excellent Color
- Enhanced Weather Ability
- Excellent Spray Ability
- Enhanced Shelf Life

**APPLICATION**

- Read MSDS Prior to Application
- Optimized for Air-Atomized, AAA, or Impingement Spray Equipment
- Formulated for 1.5 – 2.5% MEKP
- The molded part should not be subjected to temperatures in excess of 175°F

**TYPICAL APPLICATIONS**

Marine, sanitary ware, recreational vehicles, and other open mold hand lay-up applications.

**UNCURED GELCOAT PROPERTIES**

Catalyst @ 77°F w/2.0% MEKP  
 Gel Time.....10-13 min.  
 Film Cure.....60 min. max

Viscosity @ 77°F LVF #4

@6 RPM.....12500-16000 cps  
 Thix Index.....6.0-8.0  
 HAP's.....42-44%

Stability.....3 months @ 77°F

Ram gelcoats are intended for use under controlled industrial conditions and are not recommended to be used below 70°F.

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