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## 87-X11 Mold Sealer 306B

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### PRODUCT DESCRIPTION:

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87-X11 Mold Sealer 306B is an easily applied paste wax of soft consistency. It has numerous uses, being a combination primer, sealer and release agent. It is especially effective on porous mold surfaces such as wet or dry plaster, and is excellent for use in cultured marble casting.

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### TYPICAL PHYSICAL CHARACTERISTICS (all tests at 77° F.)

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The shelf life and product specifications are listed for reference guide only. Certain batches will not conform exactly to the shelf life and product specifications because storage conditions, temperature change, age and testing equipment can each have a significant effect on the test results. *Products outside of this shelf life can perform acceptably.*

Weight Per Gallon:	6.7 – 7.1 Pounds
Viscosity:	Paste
Flash Point:	146° F.; Seta-Flash, Closed Cup
Shelf Life:	One year from date of shipment.
VOC per EPA Method 24:	5.8 lb/gallon or 620 gm/liter

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### APPLICATION SUGGESTIONS:

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**87-X11 Mold Sealer 306B** is an easy spreading paste. Apply over the mold surface, wipe off excess and buff with a clean cloth.

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### STORAGE RECOMMENDATIONS:

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Uncatalyzed gelcoats and associated products have a shelf life as stated from the date of manufacture when stored at 77°F or below, in a closed, factory-sealed container and out of direct sun light. The shelf life is cut in half for every 20°F over 77°F.

- Store containers indoors or under cover.
- Normal storage area temperature should be 65° F. - 80° F.
- Use only original containers full and sealed.
- Keep containers away from heating pipes or radiators.

Use a “first-in-first-out” system of stock rotation to ensure fresh material.

The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. LILLY-RAM assumes no obligation or liability for use of this information. UNLESS LILLY-RAM AGREES OTHERWISE IN WRITING, LILLY-RAM MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. LILLY-RAM WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.